







Ductile Iron Pipe Fittings

Professional Quality Trustworthy









Company Profile

"Quality is not an act, it is a habit"

Dear Customers of NEW Ductile Iron Pipe Fittings

We live in a world that changes all the time, but no matter how it changes, one thing is eternal: Our pursuit of product quality and conservation of the win-win co-operation relationship with our partners. We believe in – "Manufacturing relationships and distributing quality". Significant changes have taken place in the economic scenario during the past decade. Increased global competition has brought in both challenges and opportunities. The challenge is to not only retain the market share but also to increase it steadily through quality consciousness and stable pricing.

"Manufacturing is more than just putting parts together. It's coming up with ideas, testing principals and perfecting the engineering as well as final assembly."

"GREEN MANUFACTURING CO. LIMITED" is a leading unit in organized sector engaged in manufacturing of Ductile Iron Pipe Fittings, Malleable Iron Pipe Fittings and Groove Fittings. Our products have been widely accepted in the market due to superior quality and accuracy. Due to our commitment towards quality consciousness, development systems and implementation methods, our company has been awarded ISO 9001-2008 certification from "UL MANAGEMENT SYSTEMS SOLUTIONS". The latest plant and machinery installed by the company is managed by a competent team of professionals in engineering and technology.

"Customer Loyalty is Priceless"

Customer satisfaction has always been the company's top priority, and we constantly stick to the principal to provide customer with a value added solution rather than simply delivering products.

Quality is never an accident; it is always the result of high intention, sincere effort, intelligent direction and skillful execution; it represents the wise choice of many alternatives. We insist on the management philosophy, 'to operate with integrity, first-rate service, harmony, environment friendly, serving the community'; inherit management principle, 'people-oriented management-innovation, continuous improvement', and pursue enterprise spirit, 'Innovation, sincerity and high efficiency'. Depending on good business reputation, reliable product quality and attentive services, we win the believing, supporting and favorable report from a wide range of customers.







































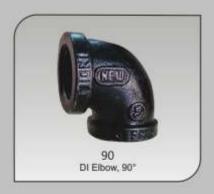
Ductile Iron Pipe Fittings

Reliability in Real Sense





Dimensions: ASME B16.3, B16. 14 Threads: Threaded as per BSPT/NPT Size Available: 1/2" - 2"



























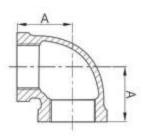




90

Elbow, 90°



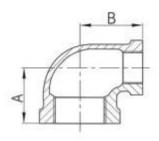


Cinn	Inch	1/2	3/4	1	11/4	11/2	2
Size	mm	15	20	25	32	40	50
Dim. (mm)	А	28.5	33.3	38.1	44.5	49.3	57.2
Cina	Inch	21/2	3				
Size	mm	65	80				
Dim. (mm)	А	68.6	78.2				

90R

Reducing Elbow, 90°



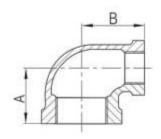


	Inch	%X%	1 X 1/2	1 X 1/4	1¼ X ½	1% X %
Size	mm	20X15	25X15	25X20	32X15	32X20
Dim.	A	30.5	32	34.8	34	36.8
(mm)	В	31	35.5	36.8	38.9	41.2
Class	Inch	1% X 1	1% X %	1% X %	1% X 1	1½ X 1½
Size	mm	32X25	40X15	40X20	40X25	40X32
Dim.	A	40.1	35.8	38.6	41.9	46.2
(mm)	В	42.4	42.2	44.5	45.7	47.8

90R

Reducing Elbow, 90°



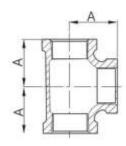


Pine	Inch	2 X 1/2	2 X ¾	2 X1	2 X 11/4	2 X 1%
Size	mm	50X15	50X20	50X25	50X32	50X40
Dim. (mm)	Α	37.9	40.6	43.9	48.3	51.3
	В	47.8	50	51.3	53.3	54.9
	Inch					
Size	mm			1		
Dim.	Α					
(mm)	В					

130

Tee





Cine	Inch	1/2	3/4	1	11/4	11/2	2
Size	mm	15	20	25	32	40	50
Dim. (mm)	A	28.5	33.3	38.1	44.5	49.3	57.2
920 IV	Inch	21/2	3	4			
Size	mm	65	80	100			
Dim. (mm)	A	68.6	78.2	96.3			

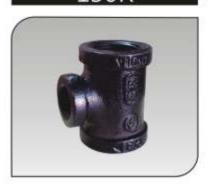


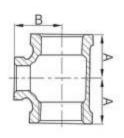




130R

Reducing Tee



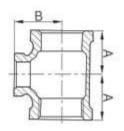


0:	Inch	%X%	1 X 1/2	1 X %	1% X %	1% X %
Size	mm	20X15	25X15	25X20	32X15	32X20
Dim.	A	30.5	32	34.8	34	36.8
(mm)	В	31	35.5	36.8	38.9	41.2
	Inch	1% X 1	1% X%	1% X %	1½ X 1	1% X1%
Size	mm	32X25	40X15	40X20	40X25	40X32
Dim. (mm)	A	40.1	35.8	38.6	41.9	46.2
	В	42.4	42.2	44.5	45.7	47.8

130R

Reducing Tee



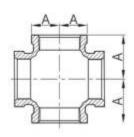


Size	Inch	2 X 1/2	2 X %	2 X 1	2 X 1¼	2 X 11/2
Size	mm	50X15	50X20	50X25	50X32	50X40
Dim.	A	37.9	40.6	43.9	48.3	51.3
(mm)	В	47.8	50	51.3	53.3	54.9
Cina	Inch					
Size	mm					
Dim.	Α					
(mm)	В					

180

Cross



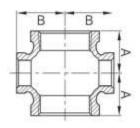


Size	Inch	3/4	1	11/4	11/2	2
SIZE	mm	20	25	32	40	50
Dim. (mm)	A	33.1	38.1	44.5	49.3	57.2
-	Inch					
Size	mm					
Dim. (mm)	A					

180R

Reducing Cross





Size	Inch	1% X 1	1½ X 1	1%X 1%	2X1	
SIZE	mm	32X25	40X25	40X32	50X25	
Dim.	A	40.1	41.9	46.2	43.9	
(mm)	В	42.4	45.7	47.8	51.3	
-	Inch			1		
Size	mm					
Dim. (mm)	A					
	В					



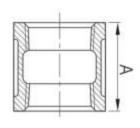




220

Coupling



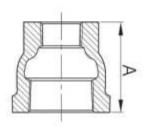


Cina	Inch	1/2	3/4	1	134	11/6	2
Size	mm.	15	20	25	32	40	50
Dim. (mm)	А	34.0	38.6	42.4	49	54.6	64.3
Size	Inch						
Size	mm						
Dim. (mm)	A						

240

Reducing Coupling



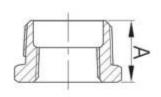


Size	Inch	1 X %	1X%	1% X %	1% X 1	1% X 1
Size	mm	25X15	25X20	32X20	32X25	40X25
Dim. (mm)	A	42.9	42.9	52.3	52.3	58.7
Size	Inch	1% X 1%	2X1	2 X 11/4	2 X 1½	
3126	mm	40X32	50X25	50X32	50X40	
Dim. (mm)	Α	58.7	71.4	71.4	71,4	

241

Outside Hex Bushing



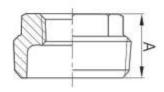


Size	Inch	1 X 1/2	1 X %	1% X 1	1%X1	1½ X 1¼
SIZE	mm	25X15	25X20	32X25	40X25	40X32
Dim. (mm)	A	25.5	25.5	27.4	29	29
Size	Inch	2 X 1%	2 X 1%			
Size	mm	50X32	50X40			
Dim. (mm)	А	31	31			

241N

Inside Hex Bushing





Size	Inch	2X1		
SIZE	mm	50X25		
Dim. (mm)	A Min	32.8		
Size	Inch			
Size	mm			
Dim. (mm)	A Min			



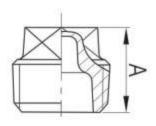




291

Plug



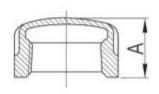


Size	Inch	1/2	3/4	1	11/4	11/2
	mm	15	20	25	32	40
Dim. (mm)	A Min	23.9	27.2	31.8	34.5	36.9
Size	Inch	2				
	mm	50				
Dim. (mm)	A Min	39.7				

300

Car



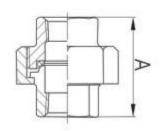


Size	Inch	1/2	%	1	11/4	11/2
	mm	15	20	25	32	40
Dim. (mm)	A Min	22.1	24.6	29.5	32.5	33.8
Size	Inch	2	21/2			
	mm	50	65			
Dim. (mm)	A Min	36.8	43.2			

342

Union





Size	Inch	11.	41%	1%	2	
	mm	25	32	40	50	
Dim. (mm)	A Min	52.5	57.5	61	70	
Size	Inch					
	mm					
Dim. (mm)	A Min					

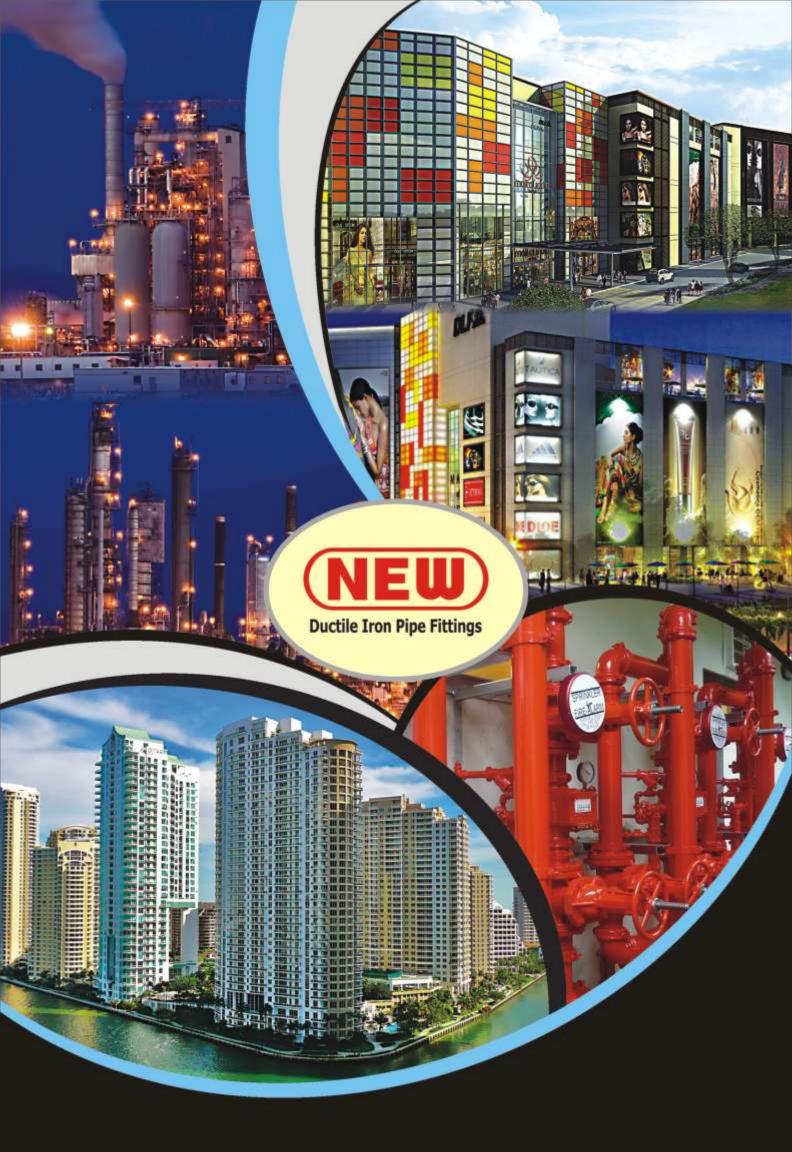
Ductile Iron Fittings	Forged Fittings	Remarks Internationally Chosen Europe as well as USA	
Yes	No		
Yes, UL & FM	No Approval	UL Approval is basic criterion for Fire Fighting Fittings	
High, Light Weight	Low, Extra Heavy	Installation Friendly	
2000 psi/500 psi	1000 psi	Why use high pressure fittings when actual pressure is 300 psi or lesi	
Low, 30-40% cheaper than Forged Fittings	Very High	Do, we need say more.	
	Yes Yes, UL & FM High, Light Weight 2000 psi/500 psi Low, 30-40% cheaper	Fittings Yes No Yes, UL & FM No Approval High, Light Low, Extra Weight Heavy 2000 psi/500 psi 1000 psi Low, 30-40% cheaper Very High	

COMPARISON CHART

Our UL & FM Approved Ductile Iron Pipe Fittings for Fire Fighting, are tested up to 2000 psi, whereas actual pressure carried in Fire Fighting Lines is much lower.

Chart shows the comparison between Forged Fittings & Fire Fighting Fittings.

Latest & low cost alternative of Forged Fittings tested up to 2000 psi







Ductile Iron Pipe Fittings

Green Manufacturing Co. Limited

C-20, Canal Road, Industrial Area, JALANDHAR-144004 C-48, Focal Point Extn., JALANDHAR-144 004 (2nd Premises) Ph. (O): 0181-5063236, 5003237 (M) 098881-23236 (M) 098786-43236 E-mail: newpipefittings@gmail.com www.newpipefittings.com